

# Pass-Thru Refrigerator Installation Rough-in

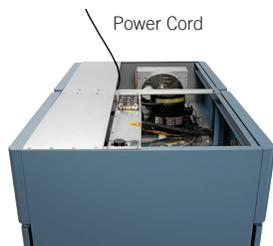
To enclose a Helmer Pass-Thru Refrigerator with casework cabinets, specific dimensions are needed to ensure an appropriate fit. Please refer to the drawings and dimensions provided in this document when building out your facility cabinetry.

Finish Trim Kits and Skirt Kits are also available to provide a perimeter frame around the Pass-Thru Refrigerator.

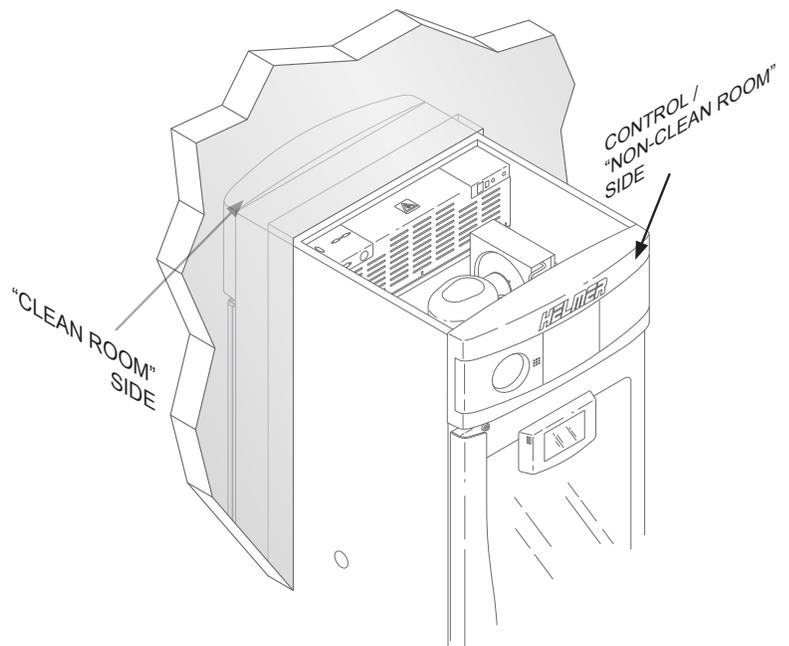


## Placement

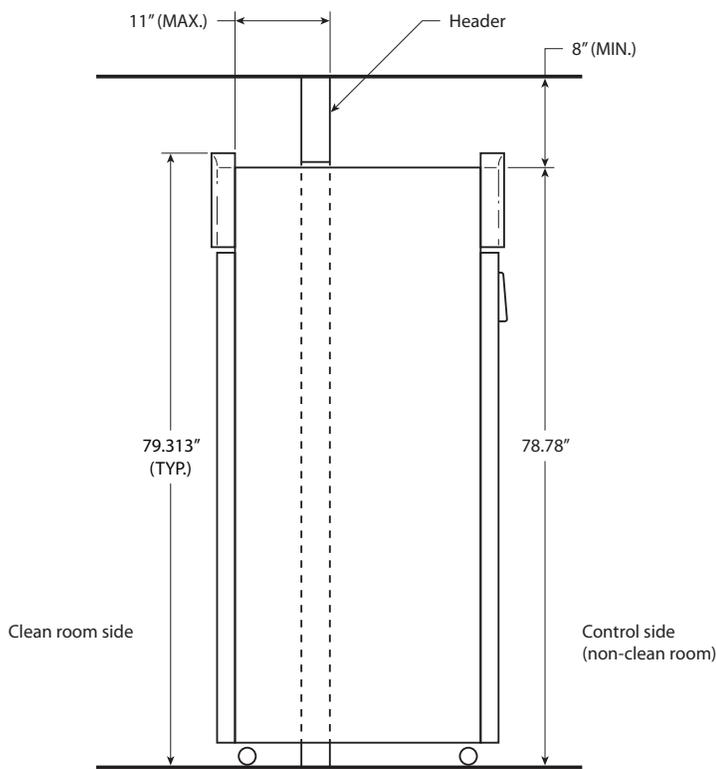
To place a Pass-Thru Refrigerator between two rooms, size the opening to fit the width of the cabinet. The header above the opening can be built so that it is flush with the top of the cabinet. The refrigerator should be located front to back so that the header resides above the covered portion of the top of the unit. Minimum overhead clearance of 8" (204mm) is required on the open "non-clean room" side of the cabinet.



Top of Pass-Thru Refrigerator



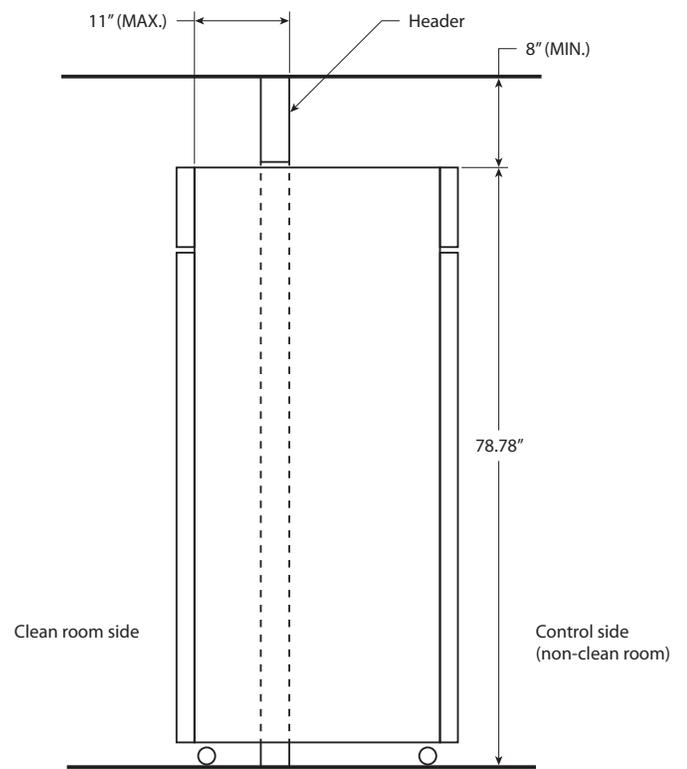
### i.Series® Rough-in Dimensions



#### i.Series® Width

Single door (iB225/iPR225) width = 29.063  
 Double door (iB456/iPR456) width = 59.125

### Horizon Series™ Rough-in Dimensions



#### Horizon Series™ Width

Single door (HB225/HPR225) width = 29.063  
 Double door (HB456/HPR456) width = 59.125

#### Note: For i.Series Pass-Thru Refrigerators

If the distance from the floor to the bottom of the header is greater than the cabinet height (78.78") but less than the height from the floor to the top of the bezel (79.313"), the bezel on the clean room side must be removed in order to position the refrigerator in the opening. The bezel must be reinstalled after the refrigerator has been positioned in the opening.